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RUMBLESHEET

VOLUME 36 • NUMBER 5

MAY, 2007

Time to wake up your V-8!



...and attend TCRG activities

INSIDE...

- Club Activities- Garage tour, Spring tour
- '40 & '41 Sedan Delivery Discussion
- Great River Rendezvous Update
- Roger's Shop Highlights



TWIN CITIES REGIONAL GROUP INFORMATION

The Rumble Sheet is the official publication of the Twin Cities Regional Group #46 (TCRG) of the Early Ford V-8 Club of America and is sent to all current members and advertisers. TCRG is chartered by the Early Ford V-8 Club of America, and is a non-profit corporation in the state of Minnesota, dedicated to the preservation of Ford motor vehicles and related historical materials from the era of flathead V-8 engines, including all Fords, Mercurys and Lincolns so equipped from 1932 through 1953.

Club Address

PO Box 20236, Minneapolis, MN 55420.



(10/06)

Meetings

Membership meetings of the TCRG are held at 7:30 on the first Wednesday of almost every month at a site announced in the Rumble Sheet. Change in time or location will also be announced in the Rumble Sheet.

Membership

Membership dues for the TCRG are \$15.00 per calendar year. Membership in the Early Ford V8 Club of America (the national club) is a membership requirement of the Twin Cities Regional Group.

Submitting material

Please send all materials for publication to Mark Crichton, 19072 Magenta Bay, Eden Prairie, MN 55347; e-mail to mark.m.crichton@pmusa.com. Rumble Sheet material deadline is the 15th of the month. E-mail body content (not attachment) is preferred.

Advertising

Classified ads are free to TCRG members, and will run for three consecutive months. Display ads (business card size) will run for 12 issues at a cost of \$30. Check under ad for last scheduled appearance.

Website

TCRG can be visited online at www.tcrvg8club.org

Twin Cities Regional Group 2007 Board of Directors

President	Duane Shuck	952-888-7191
Vice President	Michael Wyman	651-644-5684
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Treasurer	Ron Christensen	952-472-2672
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Sunshine Lady	Jean Shuck	952-888-7191
Archives	Jerry Felton	952-873-6754
Art Director	Ron Long	651-714-2740

TCRG Activities

Wednesday, May 2, 7:30 PM

MEMBERSHIP MEETING. The meeting will be held at **Environments, Inc., 13600**

County Road 62, Minnetonka. From I-494, exit at Hwy 62 Crosstown and go west less than a half mile. First driveway on the right after Baker Road. See Gary's Activities Update

Wednesday, May 9, 7:30 PM

BOARD MEETING at the home of Ron Christensen, in Mound, MN 55364 952-472-2672. Ron will be providing directions.

Thursday, May 10, 7:00 PM

RENDEZVOUS COMMITTEE MEETING, Mark Crichton's office, 1700 W 82nd St, Suite 125, Bloomington, MN. Call Mark or Bill Gillies if you would like to attend.

Saturday, May 12

TCRG GARAGE TOUR, See Gary's write-up on page 8

Thursday, May 17, 9:00 AM

GEEZER BREAKFAST, Khoury's Restaurant, 5660 Bishop Ave. E., Inver Grove Heights, (651)451-3880. Find your way to 494 & 52 (if you can't, you shouldn't be out driving by yourself - bring a guide), and head South on 52 to Upper 55th, first exit. Turn right (east) at top of ramp and go one block to the SuperAmerica. Turn left (north) & Khoury's is two doors north of the SA Drive early iron, weather permitting. Thanks Ron Goette for setting it up.

Saturday, May 19, 10 AM to 4 PM

ANOKA COUNTY SESQUICENTENNIAL CAR SHOW, Plenty to see and do, including evening fireworks!

Saturday & Sunday, May 19 & 20, 2007

SPRING TOUR to Winona, MN "Pre-Meet Rendezvous". See Gary's write-up on page 8

Sunday, June 3, 2007, 10AM to 3 PM

ALL FORD PICNIC, St Paul Assembly plant

Wednesday, June 6, 7:30 PM

MEMBERSHIP MEETING @ Environments

Wednesday, June 13, 7:30 PM

BOARD MEETING, Location TBD

June 22 through 24th

MSRA Back to the 50's, State Fairgrounds

July 16 through 19th

CENTRAL NATIONAL MEET, Winona

July 28th, 10:00 AM to 4:00 PM

NORTH COUNTRY FORD SHOW, 10401 Woodcrest Dr., Coon Rapids, MN 55433, (along Hwy 10), Food Fun Prizes, Sponsored by Midwest T-Birds

August 9 through 12th

DEUCE AT 75- BRINGING IT HOME Dearborn, MI. For all Early V-8 members who want to celebrate the anniversary of the flathead V-8. Check out the link below or call Bruce Nelson with questions.

<http://www.deuce75.com/index.html>

August 12, 10:00 AM to 4:00 PM

NEW BRIGHTON STOCKYARD DAYS, New Brighton, MN- TCRG-sponsored Car Show and Swap Meet

Activities Update

We will have a regular monthly meeting, with a update on the Winona Meet presented by one of the meet heads. After the meeting we will judge a car to get ready for the National Meet in Winona this summer. We will get some tips from Bill Blood, a short how to video and then into the parking lot for some hands on instruction, weather permitting.

On May 12,2007 we have a garage tour planned. On May 19,2007 an overnight tour is planed for Winona. See details under Garage Tour and Spring Tour in this issue. Gary Rosenberger

TCRG Chatterbox

- **All Ford Picnic:** The AFP is next month, and since this could be the last year, you won't want to miss it. We will have a sign up sheet at the May Membership meeting. If you would like to participate and can't make the meeting, call or email Mark Crichton. Don't forget to **MAKE ICE!**
- **Cover Photo:** TCRG Member Roger Wothe explaining the virtues of being a proud owner of a beautiful '42 Lincoln Continental at the April Membership meeting, where members were given a tour of Roger's shop.
- **Where's my Rumble Sheet?** If yours came late this month, don't blame the Post Office! Your Editor took a few badly timed vacation days.
- **Website Update:** For those of you who haven't visited the website in awhile, it has been updated with fresh pictures, articles and news about the Meet. FYI! www.tcrgv8club.org

Happy Birthday!

May 4	Winston Sorvig
May 5	James Forest
May 23	Rita Gasterland
May 28	Connie Halfpenny

New Members

No new members this month

Small Parts Restoration

- Sand Blasting	Located just 6 miles from downtown Stillwater .
- Priming	
- Bead Blasting	SMALL PARTS ARE US
- Painting	

No job too small **Dennis 715-549-6167**
Quick Turnaround **MSRA # 5743**

Spring Overnight Tour

The date is Saturday May 19, and return home Sunday May 20, 2007. We will leave Saturday morning from Khourys Restaurant at 9AM. Khourys is located on the south east corner of I 494 and Hy 52 south in Inver Grove Heights.

From I 494 go south on Hy 52 to the first exit, which is Upper 55th street E. At the stop sign take a right and go east one block and take a left on Bishop. Khourys is the third business on the right. If you want to eat, come early. If you have any problems call my cell phone 651-470-5992. Thank you. Gary Rosenberger

Garage Tour

On Saturday May 12 2007, we will take a garage tour at the home of Dennis Bradford, in Somerset WI. Then a short stop at the Bass Lake Cheese Shop to support the local economy and then on to view some trains a short distance away. We will then cross the river back to Minnesota and have lunch. After lunch we will tour the estate of Mike Timmermans located in Forest Lake, MN.

If you would like to join us, we will meet at 8am in Lake Elmo, at I-94 and Manning Ave. North. From east bound I-94 take the Manning Ave. Exit and go north to Oakland Junior High parking lot on the west side of the road. The school is just before you get to 10th Street North. We will leave at 8:15am sharp, as we need to be at the Bradfords by 9am. If you want to meet up with the group at a different location as we pass through Stillwater let me know.

Any problems call my cell phone 651-470-5992. Thank You, Gary

(2/07)



GREAT RIVER RENDEZVOUS

The Great River Rendezvous is just around the corner, and plans are progressing well. Treasurer Jon Cotner reported our finances are in line with the budget, and Registration Coordinator Roger Wothe reports over 175 paid registrants to date. Roger has been putting in many hours each day receiving and responding to EFV8CA members from all over.

Gary Rosenberger is as organized as ever planning many exciting activities, and is behind arranging our very popular River Boat Cruise. Kent Tabako came to our last meeting and presented a great plan to accommodate the Elmer's tour and lunch at the tavern.

Dennis Carney has been working closely with the hotel(s) and ensuring all of the accommodations are locked in. Denny has established a great partnership with the hotel, and this has had a big difference.

Gordie and Donna Ditmanson have planned a super banquet that will create memorable finale to a great week. Pat and Jill Minor report that Chinese Auction items are beginning to arrive, including items from other Regional Groups. They would love to have more!

Bruce Nelson is ALL OVER selling sponsorships, and has secured great deals on our shirts, hats and other items. Roger found a great deal on really cool MN plaques that will include Ron Long's artwork. Ron has also agreed to put together our Meet folder.

Bill Blood and Mike Wyman report the

concourse plans are on schedule, but remind all members to sign up to be a judge. As you can see, your Meet should be a wonderful event thanks to these and other hard working members. Again, registration / hotel set-up Sunday into Monday is our greatest need for help. Thanks in advance!!!

TCRG Heroes

It has been just over 3 months since the infamous World of Wheels show where many TCRG members gave part of their lives to participate in the event.

Bravery and Heroism Awards go to; Dave Dahlin, Jeff Casura, Ron Christensen, Bill Gillies, Denny Carney, Gary Rosenberger, and Ron Goette. (By the way, has anybody seen or heard from Dave Dahlin? Last seen he was driving off into the darkness in his '40 convertible with the top down and his cap pulled down over his ears as the temperature was 28 degrees F. I should mention Dave, that Ron Goette now has 4 new tires on his trailer so this won't happen to you next year.) They all exhibited excruciating true grit valor in the face of extensive circumstances. As they say, "when the going gets tough, the guys from TCRG get tougher", or words to that effect.

Probably best not to think about next years World of Wheels show just yet.

Tom Halfpenny



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THE '40 & '41 SEDAN DELIVERIES

Sedan Deliveries are one of the rarest and least understood vehicles Ford ever produced. Through the entire interrupted production beginning in 1929, ending briefly in '47 ('48 Canada) resuming in '52, downsizing to the Falcon line in '60 and fading from Ford's lineup after '66. A Sedan Delivery is a commercial vehicle with an enclosed rear cargo area accessed through a back door. They vary from their Panel Delivery cousins in one major way — they are built on passenger car chassis and thus use the passenger front sheet metal - hoods, grilles, front fenders and doors.

Sedan Deliveries were used mostly by businesses with small cargoes to deliver — including grocery stores and florists. Because their production numbers were small and they usually had hard use, a small number of Sedan Deliveries survived. A real problem exists for restorers because information is hard to come by. In a few years Sedan deliveries were available in Standard or Deluxe versions. In most years they weren't, but owing to accidents or owner preference many had the wrong sheet metal bolted on. This paper came about to help restorers do 'em right and the rest of us to appreciate it. After the '39 (Standard version only) the '40 ("Deluxe version only) was a beautiful change — it used the Deluxe hood, grille, head lamp doors and hubcaps.

The exterior of the '41 used the standard grille, but totally chrome plated to

include the normally painted side grilles. Like the '41 Pickup truck, the '41 Sedan Delivery had a wide hood trim pieces to supplement the unique hood ornament, continuing the lines of the '40 standard grille center up to the hood peak. It also used '41 passenger and commercial hubcaps.

The side trim on a '40 Sedan Delivery used the same grooved stainless pieces for the hood, cowl and door as its passenger car brethren followed by long, unique quarter panel trim. The '41 passenger cars came with a similar appearing but stepped trim, so the '41 Sedan Delivery used its own unique-length stepped trim for hood, cowl, door and quarter panel.

Gas fillers were located behind the driver's door and led to a small 10 gallon tank behind the driver's bucket seat. Early '40 versions had a round hole in the body with and ungainly looking grommet which was soon replaced by an oval hole and a better looking grommet. The gas filler tube protruded from this. While very early '41 Sedan Deliveries used leftover '40 bodies they soon used a better-looking and safer gas filler recessed slightly into the body.

Rear doors were also varied. '40's and early '41's used a single rear door with a fixed window and no interior door hardware and thus go without access to the inside of the door. Sedan Deliveries couldn't use bumper guards or grille guards on the rear bumper. Enough of them got pushed in and enough bodymen complained so that for '41 they included a small

“Sedan Deliveries were used mostly by businesses with small cargoes to deliver”

DAN DELIVERY

by Bill Blood

access panel on the inside to allow pushing out dents.

Rear bumpers were another variation between years. The '40 used an ordinary passenger car bumper bar on the back, mounted on its own unique braces. Because of the amount of curvature of the bumper bar it was harder to get close to the cargo. For production '41's the rear bumper bar was flattened to fit the Sedan Delivery rear body contours better. In so doing, they kept the same outer mounting brace but changed the inner one — '40's have 16 inches between outer and inner oval headed bumper bolts while '41's have only 13" inches between square-headed ones.

Interiors also varied between the years. The '40 used Deluxe gauges encased in the Deluxe, along with Deluxe steering wheel and knobs. Unlike Deluxe passenger cars, Sedan Deliveries used a standard brown dashboard without the Deluxe trim on glove box with clocks '41 Sedan Deliveries wood grained the dashboard with a bold walnut, like the '41 passenger cars. However, the '41's used Sedan Delivery-only gauges similar to '40 Deluxe, but different. They included the '41 "AMP" gage to replace the '40 "BATT" gauge. The gauges were housed in a case that looked like the '40 Deluxe but was butterscotch colored plastic was used for the dash knobs. Both '40 and '41 Sedan Deliveries used the '40 standard-type door window mouldings,

and '40 Deluxe-style interior window and door handles. Both came with a single leatherette bucket seat with available passenger side bucket or split bench seating as options. Both used flat masonite cargo sides supplemented with cardboard covered headliner and door panels.

Chassis were the same and different. The 40's came only with V-8's - mostly 221 C.I.D./85H.P., but they were available with the 239 C.I.D./95 H.P. as well as the V-8 60. The V-8 60 versions used a slightly thinner frame than their bigger brothers and radiator brackets were different. For '41 the V-8 60 was dropped. The 2 bigger V-8's had a 5 H.P. increase each due to distributor and cam improvements. Added to the '41 commercial line were the 4 cyl and 6 cyl in-line engines, which required a deeper front crossmember. The '40 V-8 60 and '414 cyl. needed a 4.56 rear end ratio, but 4.44, 4.11, 3.78 and 3.54 gears could be had with bigger engines. Many other smaller mechanical changes also went with the engine choice.

All these variations are present because Sedan Deliveries were assembled in other countries and Ford Motor Company used what was available to build the vehicles and many other reasons. This discussion has tried to delineate the primary characteristics that distinguish '40 Ford Sedan Deliveries from '41 's. I bought my first Sedan Delivery 30 years ago and have been researching them ever since then. If you have information to add to this I would like to hear from you.

“I bought my first Sedan Delivery 30 years ago and have been researching them ever since.”

WD40

WD40—For the Men

- * Keeps flies off cows.
- * Lubricates noisy door hinges on vehicles and doors in the home.
- * Lubricates gear shift and mower deck lever for ease of handling on riding mowers.
- * Rids kids rocking chairs and swings of squeaky noises.
- * Lubricates tracks in sticking home windows and makes them easier to open.
- * Restores and cleans padded leather dashboards in vehicles as well as vinyl bumpers.
- * Restores and deans vehicle roof racks
- * Lubricates and stops squeaks in electric fans.
- * Lubricates wheel sprockets on tricycles, wagons and bicycles for easy handling.
- * Lubricates fan belts on washers and dryers and keeps them running smoothly.
- * Keeps rust from forming on saws and saw blades and other tools.
- * Lubricates prosthetic limbs.
- * Keeps pigeons off the balcony (they hate the smell).
- * Removes all traces of duct tape.
- * Cleans and removes love bugs from grills and bumpers (bug guts will eat away the finish on your car).
- * Attracts fish. Spray a little on live bait or lures. Be aware using chemical laced baits or lures for fishing are not allowed in some states.
- * Use for fire ant bites. It takes the sting away immediately and stops the itch.
- * Spray on distributor cap as it will displace the moisture and allow the car to start.

There is nothing in WD40 that will hurt you. ‘The basic ingredient is fish oil. Note: WD40 stands for Water Displacement #40

Test Your Knowledge 3

TCRG member Bruce Burrows submitted another challenging quiz. The answers will be posted in the June Rumble Sheet.

1. How many sides does a circle have?
2. What make and model of car was Motor Trend’s “Car of the Year” in 1960?
3. What make of car had the tag line”Step Down Into”?
4. What make of car had the tag line “The Standard of the World”?
5. What was movie actor W.C. Fields, real name?
6. What year Ford carwas more quiet inside than a Rolls Royce?
7. What was the last year for the Ford Galaxie or LTD 2 door or 4 door hardtops without center posts?
8. What make and model of car was billed as unsafe at any speed?
9. What year was TV invented?
10. What are the 3 most popular car colors?
11. How many cars start a NASCAR race?
12. What US President only served 31 days in office?



Roger Wothe’s ‘42 Lincoln Continental

MEETING MINUTES

April Membership meeting was held April 4th at Environments Inc, South Campus. Duane conducted the normal, including treasurers, secretary's, editor's and membership update. Upcoming events were also discussed, such as the Junk Yard Tour, All Ford Picnic, by John Titus. Mary Gillies provided an update on the Central National Meet, and Roger Wothe reviewed registrations At that time there were over 160.

Once the business portion of the meeting was completed, members were invited to tour Roger's shop and check out his car collection. Of particular interest was Roger's '42 Lincoln Continentals, including the originally restored version and his not-yet-completed modified version. TCRG members all seemed to enjoy the meeting. Below are some pictures from the meeting.



President Duane Shuck presiding over the Members at the April Membership Meeting



You couldn't miss Roger's flathead block



...thought these came with flatheads!

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(10/06)

Classifieds

Classified ads are free to TCRG members, and will run for three consecutive months

For Sale:

- 1950 Ford 4 door sedan flathead V-8 with overdrive. Good condition. Color-red. Car was driven 5 years ago and then donated to Hennepin Tech. Purchaser will be making a donation to Hennepin Tech. Call Tom Halfpenny for details. 651-738-0838
- 1948 Mercury Coupe with Chevelle clip, 12 bolt rear end, all parts epoxy primed, 350 eng / 350 trans, MN title and plates, all the hard work done, must sell due to health, \$5,500 or best offer, Dick Tempel, 651-776-2197
- 1948 Ford F6 Tow Truck, Flathead V-8, 4 speed, 2 speed axle, 2 way PTO for hoist. Has spotlight on driver's side and beacon light on cab. Dan Jacobson 507-351-4847 (3/07)
- 1964 Lincoln Continental Fordor, 460 land cruiser., Light blue in nice shape, always garaged, completely original car with all chrome, good tires, no dents or rust. Yes, this has the suicide doors and the 5-body trunk. Selling for my brother \$5,500 to V-8 members. John Titus 507-744-2770 (H) or 507-444-4612 (W)
- 1932 Deluxe coupe & sport coupe bodies. Parts: Chassis, frames, front and rear ends, cross members, fenders, frame horn covers, Running boards, grilles, hoods, deck lids, dashes, gas tanks, window garnish moldings, spare tire carriers, wheels, headlights and bars, radios, flatheads and engine parts, transmissions, etc. 40 year collection. E-Mail your needs to: brucethedeuce@usfamily.net or call Bruce Kolby 651 341 0361. (9/06)

The following ads are from Gary Nielsen of GEM Classic Auto, a newsletter advertiser. Contact Gary at (320) 235-

3935 or (320) 894-8685, or via e-mail at: garybob@charter.net.

- Ford 8N tractor with small back blade. Mechanically sound-tires good-12 volt conversion \$2500. Gary Nielsen, GEM Classic Auto
- 1977 GMC 1 ton van. Great swap meet vehicle-runs well. \$450 obo. Gary Nielsen, GEM Classic Auto
- 1923 Fordson tractor on steel. Complete, with add on brake. Engine free. \$1500. Gary Nielsen, GEM Classic Auto
- 1946 Ford Conoco gas truck. Body is good. Engine soaking but stuck (6 cylinder) \$2300 OBO. Gary Nielsen, GEM Classic Auto
- 1949 Ford F-5 V-8 (stuck). Great body and tires with hoist, no box. \$1800. Gary Nielsen, GEM Classic Auto

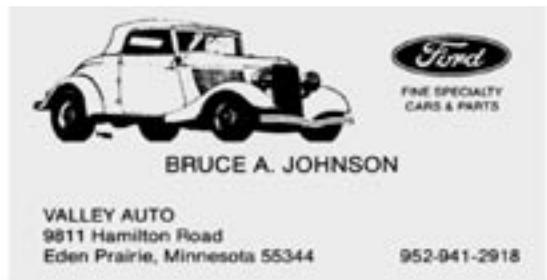


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(10/06)



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(10/06)

BJ's Corner

- 1934 Ford Deluxe tudor, All steel body off correct restoration, dearborn blue, creme stripe and wheels, wws, beauty rings, dog, very nice woodgraining, need nothing ready to enjoy.
- 1939 Ford Deluxe Convertible, All steel, body-off correct restoration of California never rusty car, light yellow, black top, brown leather, killer woodgraining, red wheels, wws radials with caps and beauty rings, fresh (100 miles) H&H dressed and polished flathead, 12v, one of the best in the country.
- 1936 Ford Deluxe Roadster, All steel, body-off restoration, black, radio, heater, WWS, spyd, beauty rings, dual 97's, dual exhaust, accessory under-dash ash tray, curtains, dual sport lights, Columbia two speed rear
- 1932 Ford Deluxe roadster, All steel, correct body-off restoration, dark green with black fenders, WWS, beauty rings, steel spare cover, 25 louver hood, Zepher gears in trans
- 1936 Ford Deluxe Roadster, All Steel, Restored, red, Lebaron bonney leather, tan top, cream stripe, correct flathead with Mallory ign., dual 97's, chrome headers and Smittys, radio, heater, turn signals, WWS, beauty rings, spyd, banjo steering wheel, killer rare pines front trim, Columbia rear end
- 1939 Ford Deluxe Coupe, All steel restoration, Vermillion Red, correct interior, 35K real miles, built 59A, 12V, skirts, flipper caps, mild lowering, WWS radials, great 50's look
- 1951 Mercury Convertible. All steel CA car, restored.
- 1948 Ford Super Deluxe coupe, Body-off resto, killer straight black, wws radials, red wheels, dressed tri power 59A, Neat.
- 1940 Ford Deluxe Opera Coupe. All steel,

body-off correct restoration, lite turq-blue paint, L/B correct interior, wws, inner and outer beauty rings, grill guard, wing tips, fogs, spotlight, radio, heater. Super nice.

- 1950 Ford DeLuxe Club Coupe. All steel, mild custom, Maroon, nosed, decked, handles, '54 Pontiac grill, frenched head and tail lights, maroon/cream tuck-and-roll interior and trunk, power Cad seats, wws, Cad caps, '51 Merc skirts, new flathead, duals, overdrive, everything new or rebuilt.

**All of BJ's For Sale cars can be viewed at:
www.jmacsautos.com**

Wanted

- Intake and exhaust valve rocker arm assemblies for '47 Ford V-8. Must be NOS, mint, or better. Call for a several trade options or refer to April's Rumble Sheet. Tim Anderson 763-493-4655
- 1952 to 54 Ford passenger car rear axle assembly or center section with the ring and pinion gears. Preferably without the 3.31 ratio, all others are okay. Also, looking for a '52 - '53 steering sector gear box. Robert Hestness 612-724-9268 (5/07)
- Good used radiator for a '39 Ford pickup, also two good 6.50 6 or 8-ply tires and inner tubes, Keith Hillstrom, 651-628-9148 (2/07)
- Ford hand tools to make up a tool kit. Monkey wrench, Box wrench, screwdriver, small open-end wrenches. Harvey Oberg, 651-739-9754
- 1932 thru 1940 Ford Roadster, Cabriolet, 3 and 5 window Coupes. Steel only. Prefer restored, well-maintained. Slight modifications OK. "Don't need to talk to my wife or banker to do a deal". Call me. BJ 952-941-2918 "Here's your opportunity to lay old BJ away".



Twin Cities Regional Group
Early Ford V8 Club of America
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